

永恆環保機械有限公司 Wingbest Machinery Ltd

Automatic hydraulic Waste Paper Baling Press System

Model type : ME-220

Suitable for large wasted paper recycle field (handling for miscellaneous paper, newspaper,

paper, magazine)

Configuration : RF-650 Conveyor Belt / High Speed Inlet Stirring

Paper System / Automatic Wire-Tie System

----This system only needs one forklift driver to achieve the following production output goal.

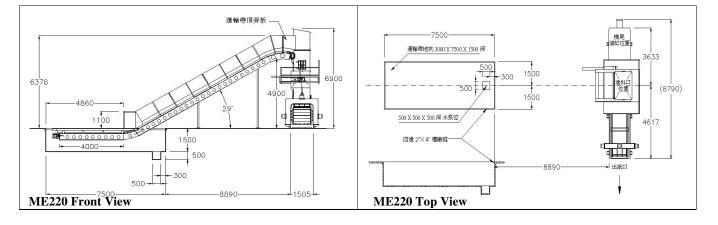


The Main function include:

- Control Panel adopts PLC computer system can be chosen between automatic & manual operation, it is simple and easy control, safety and reliability.
- The errors & recovery signal can be shown clearly on dabbing type screen, those protective functions should avoided operation mistake and increase M/C life time.
- The full-automatic / manual RF650 conveyer belt adopts high load strength belt & install anti-slip flat plate.
- In order to increase life time, the paper jam / the shear obstacle device has designed to recover automatically which can be made the production running fast & smooth.
- All kind wasted paper material can be selected suitable range for bale size & weight in compressing channel by customers.
- **The automatic wire-tie system adopts high strength TB0165AT case. The wire length counter can be set for selecting material to reduce wire knots and save wire consumption**
- Dispose high-speed Stirring propeller machine which can be made the wasted paper distribute evenly in compressing channel. It can be increased the bale density & weight.
- With lower noise design to operate the higher turbo flow, the high flow can increase the utility conversion of main baler speed; the advantage of baler has saved energy, time, manpower, space area and rapid production.
- Can install the inlet separating system for large wasted paper recycle field which bale especially deal with miscellaneous paper, newspaper, paper, magazine etc.

ME-220 Bale Size: 1.2W x 1.4H x 1.6L (adjustable)

Output / hr Weight / Bale	38t / hr Miscellaneous Paper 1420kg ± 5%	38t / hr Newspaper 1420kg ± 5%	28t / hr Carton 1338kg ± 5%	33t / hr Magazine 1532kg ± 5%



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國內廠:中國東莞市虎門鎮樹田村富安工業區

M/C Size: 8800 L x 4100 W x 6900 H(mm)



Characteristic of the ME-220 Baling Press:

Main Motor	100HP/380V/50HZ	3PH	2 sets
Conveyor belt Motor	10HP/380V/50HZ	3PH	1 set
Stirring paper motor	30HP/380V/50HZ	3PH	1 set
Oil Pressure Pump	Main oil pressure blade pump (92 liter/min)		2 sets
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Auxiliary oil pressure blade pump (162 liter/min) 2 sets

Hydraulic pressure motor Wire tie case TB0165AT 1 unit

Working Pressure 225kg/cm Main Pressing Power 158,000kgf

Hydraulic Cylinder Main hydraulic cylinder § 300x2250mm 1 piece

Wire pulling hydraulic cylinder \$ 50x1550mm 2 piece Wire cut hydraulic cylinder ∮ 60x40mm 1 piece Paper cut hydraulic cylinder \$ 100x460mm 1 piece Stirring propeller hydraulic cylinder \$ 50x1080mm 2 pieces Movable plate of inlet hydraulic cylinder \$ 50x630mm 2 pieces Compress trough hydraulic cylinder \$ 200x120mm 3 pieces

Hydraulic Oil AW68 of petroleum

Capacity of the fuel tank 2400 liters (please keep oil level on upper limit for normal condition)

Max Oil Temp. $>65^{\circ}$ C (over 65° C would be alerted by alarm signal)

Bale Size (mm) 1200W x 1400H x 1600L (adjustable)

Bale Weight Approx. 1338 kg ±5% (carton)

Bale Speed 28-38 ton/hr

Wire Diameter Spec. 2.8-3.2mm (2 times wire special treatment, 6 straps of bale tie)

The Roll Of Wire Spec. 720mm external dia. × 500mm internal dia.

(need to hold 12 rolls before operation)

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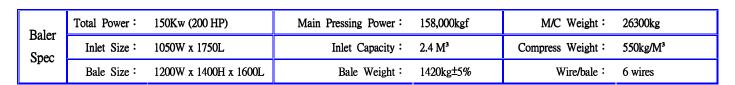
Model type : ME-220S

> Suitable for large wasted paper recycle field (handling for miscellaneous paper, newspaper,

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Configuration : RF-650 Conveyor Belt / Automatic Wire-Tie System

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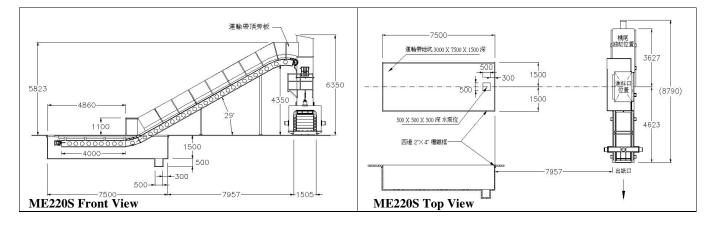


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- All kind wasted paper material can be selected suitable range for bale size & weight in compressing channel by customers.
- The automatic wire-tie system adopts high strength TB0165AT case. The wire length counter can be set for selecting material to reduce wire knots and save wire consumption
- With lower noise design to operate the higher turbo flow, the high flow can increase the utility conversion of main baler speed; the advantage of baler has saved energy, time, manpower, space area and rapid production.
- The suction inlet system can be chosen by customers. The baler is especially suitable for Printing Factory to handle the wasted paper edges; it is fully automatically to make the workshop without rubbish & dust.

MF-220S Bale Size: 1.2W x 1.4H x 1.6L (adjustable)

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